



MAKURA
HUNTING RIFLES

HUNTING RIFLES

EQUIPMENT

TAKEDOWN ULRICH

A forward-looking invention



Minimum luggage on long distances



The TakeDown Ulrich can be stowed comfortably in the backpack and is assembled shortly before approaching the game's surroundings.



Ready to hunt in no time: The split rifle is assembled ...



... locked with a small rotary motion ...



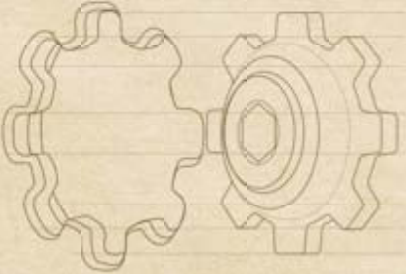
... and the bolt assembly is inserted. Afterwards, the rifle scope is mounted.



The TakeDown Ulrich can be disassembled after hunting as fast as it is assembled – even with a hot barrel.



There are different TakeDown mechanics all over the world. However, exclusively the TakeDown Ulrich is 100% reliable in function and extremely robust thanks to its patented star-shaped mechanics. With a minimal rotary motion the rifle is assembled by hand and also disassembled the same way. Therefore, the hunter does not need to use any tools. This TakeDown system always works: In hot or cold conditions, with hot barrel and without affecting the point of impact! The successful bolt action rifle Blaser R93 forms the ideal basis for the TakeDown Ulrich, as its rifle scope comes with an exact one-piece saddle mount making new test firing unnecessary. Thanks to an extremely small packing size, the TakeDown Ulrich can be carried comfortably in a compact daypack. Worldwide there is no other bolt action rifle providing the same advantages as the TakeDown Ulrich.



Most hunters know the problem of arduously heaving the bulky rifle case in jeeps or small aircrafts. When long-distance stalking or hunting in the mountains the rifle hampers you or gets damaged while walking and climbing. Thus, even the most beautiful hunting experience is tarnished.



TakeDown Ulrich with Success half stock, wood grade „Premium“ and engraving grade 4

Calibers	Mini	Standard	Medium	Magnum	Switzerland
	.222 Rem	.22-250	7,5x55 Suisse	.270 WSM	10,3x60 R
	.223 Rem	.243 Win	8x68 S	7 mm Blaser Mag.	
		6,5x55 SE		7 mm Rem. Mag.	
		6,5x57		.300 Blaser Mag.	
		.270 Win		.300 Win. Mag.	
		7x64		.338 Blaser Mag.	
		.308 Win		.375 Blaser Mag.	
		.30-06		.375 H&H Mag.	
		8x57 IS			
		9,3x62			



TAKEDOWN ULRICH

Versions and grades



Whether lavishly engraved or in plain black:
A TakeDown Ulrich attracts the attention of other hunters – wherever in the world it is used.

TakeDown Ulrich Classic Luxus:
receiver discreetly bronze anodized **1A**
or black hard anodized **1B**

TakeDown Ulrich Jagd Luxus:
engraving grade 2, animal engraving and leaf arabesques **2**

TakeDown Ulrich Grade 3:
with animal engraving and opulent arabesques **3**

TakeDown Ulrich Grade 4:
relief engraving all over the receiver **4**

TakeDown Ulrich Grade 5
deeply engraved, three-dimensional relief engraving all over the receiver **5**

TakeDown Ulrich Grade 6
elaborate relief engraving all over the receiver, engraved bolt assembly **6**

Custom:
Upon request we furnish your TakeDown Ulrich also with steel receiver and individually customized engravings. Our engravers offer their highly artistic skills to create your personal rifle: be it an animal engraving bordered by arabesques or a lavish hunting scene with fully engraved ornamentation. Select your favorite stock among the rich diversity of wood grades, from fine walnut wood to exquisite grained root wood.



Custom engraving,
wood grade "Exclusiv"



MAKURA PRECISION STOCKS

The firm grip for better shooting results



SUCCESS HALF STOCKS *Enhanced accuracy with rifle and shotgun – also designed for retrofitting*



That the thumbhole stock was customized for hunting in Europe, is one achievement of the MAKURA master gunsmiths. The original from Switzerland is unsurpassedly elegant and provides a plus in shooting accuracy for many hunting gun models.

Sport and precision shooters have known for ages, that a thumbhole stock helps marksmen in being more successful. The advantage: the shooting hand becomes one with the stock. Finger and palm of the hand are in optimal position on the pistol grip. In 2006, MAKURA master gunsmith Markus Ulrich has for the first time developed a thumb-hole stock for the Blaser R93. With success – as since then, "Success" stocks have been providing more shooting accuracy. In the mean time, we also offer the innovative

butt stock with thumb hole for retrofitting in combination with many other guns:

- 1** Success half stock for TakeDown Ulrich and Blaser R93
- 2** Success half stock for bolt action rifles Blaser R8
- 3** Success half stock for Blaser combination guns: O&U shotgun rifle, O&U rifle, Bergstutzen and drillings
- 4** Success half stock for shotguns Blaser F3
- 5** Success half stock for bolt action rifles SAUER S 202
- 6** Success half stock for semi-automatic rifles SAUER S 303
- 7** Success half stock for bolt action rifles Merkel RX
- 8** Success half stock for semi-automatic rifles Merkel SR 1



TakeDown Ulrich with Success half stock with grained root wood in grade "Premium" and engraving grade 5





When we of the MAKURA AG developed a thumbhole stock for the Blaser R93 some years ago, we already knew that we would herald a trend, that up to now almost every reputable gun manufacturer has been following. Yet, not every thumbhole stock is like the other – and this is what some hunters had to learn by now.

Everyone, who gets into shooting position with an original stock from the studio of the Swiss master gunsmiths, feels it right away: they know their craft. The rifle naturally becomes part of the body. Its sleek shape gives the one-piece Success full stock its elegant hunting appearance. Every R93 and R8 rifle can be retro-fitted with a Success full stock. We also offer our

Success full stocks as a particularly rugged version in laminated wood.

1 Success full stock for bolt action rifles Blaser R93.
Image: right side

2 Success full stock made of laminated wood for the Blaser R93.
Image: right side

3 Success full stock for bolt action rifles Blaser R93.
Image: left side

4 Success full stock for bolt action rifles Blaser R8.
Image: left side



Success full stock with grained root wood grade "Superior"



SUCCESS PLUS FULL STOCK *The plus in precision + rapid reloading on driven hunts*



When being on driven hunts, precision and speed are equally paramount, as after the first piece of game, further pieces will come.

Every shot that is quickly available enhances the chance to hit again. The Plus Success stock then provides a calm shooting position and rapid reloading.

The Blaser R8 is one of the fastest bolt action rifles worldwide and it is also the first bolt action rifle by Blaser featuring a quickly removable magazine. Magazine and trigger are combined in one construction unit, giving the rifle its compact size. As a bolt action rifle for in-line repeating, the R8 offers the shooter the advantage of remaining focused on the target with muzzle and eye while repeating.



By combining these advantages with a Success Plus full stock, the hunter gains both – shooting accuracy and a safe grip. The additional benefit is the spare magazine, which is integrated in the stock. The shooter thus disposes of 8 shots that are immediately available. In "normal" use, the magazine reservoir is closed with the R8 magazine cover.

We also offer our Success Plus full stocks in laminated wood "African Trail".



R8 with Success Plus full stock. The magazine reservoir is closed with the magazine cover.



The full magazine is immediately available.



The empty magazine reservoir is closed with the magazine cover.



Before the art of shooting accurately comes the art of stock making. A stock that keeps the hand in its natural position actively supports better shooting results. When the shooting finger naturally points in the aiming direction, pulling the trigger becomes a real pleasure.

A perfect alternative to the stock with thumb hole is the recently developed Evolution stock for the R8. The one-piece stock provides special characteristics: Similar to the Success thumbhole stock, it keeps the shooting hand in a natural position, which makes the shooting finger point naturally in the shooting direction. The pistol grip is steep and features finger rests. Its parti-



cular shape allows the thumb to grip comfortably around the stock. With "normal" gun stocks, the thumb has to grip over the rifle butt, so that the hand cannot keep its natural, diagonal pointing position. The Evolution stock for the Blaser R8 is made of grained root wood and the particularly robust laminated wood "African Trail".



R8 Evolution full stock with grained root wood grade "Standard".



R8 Evolution full stock made of "African Trail" laminated wood. Fig.: left side.



Even when sport shooting with the R8, the Evolution stock plays to its strengths.



Worshipping game and respecting nature are the soul of hunting and the inspiration for elaborate gun engravings.



TakeDown Ulrich "Kamtchatka",
Custom engraving with gold inlays



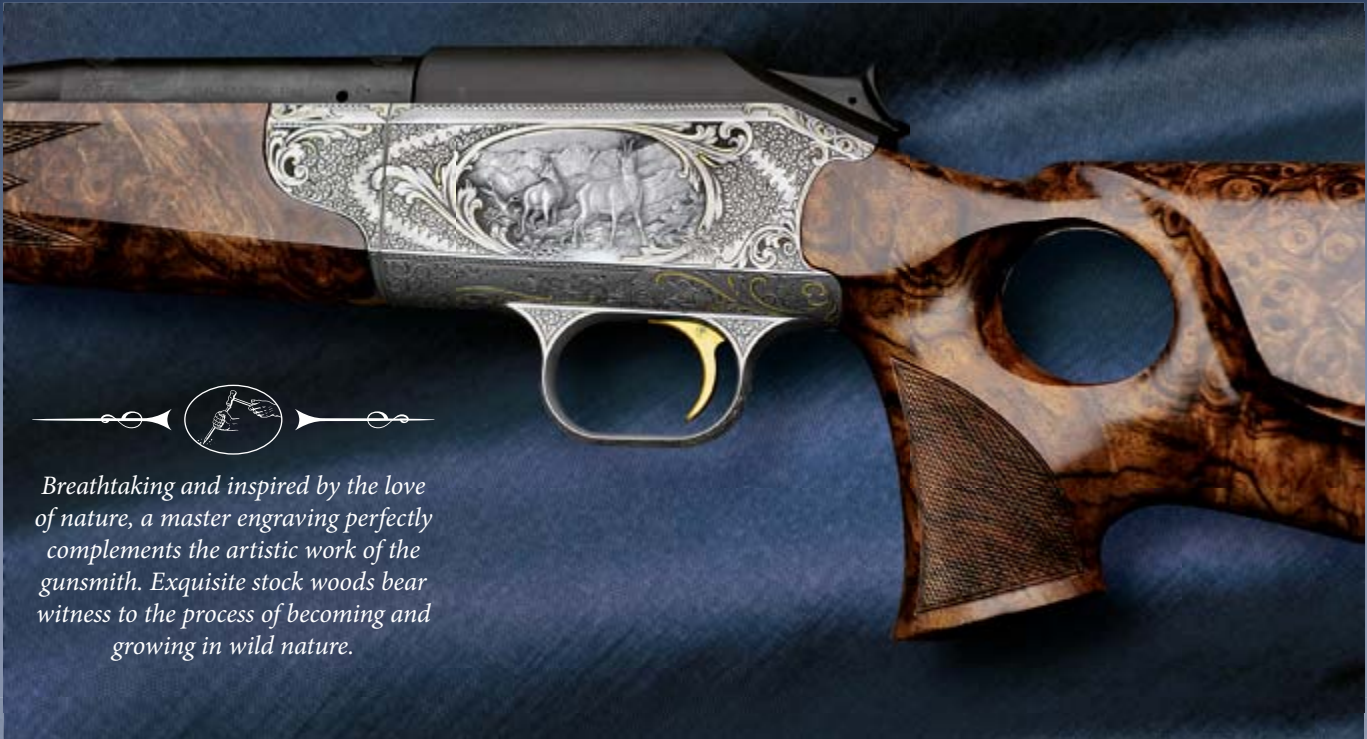
TakeDown Ulrich "The Earth's Game"
Color case hardened receiver with Custom engraving and gold inlays



The TakeDown Ulrich "Arabian Dream" is dedicated to the culture, the engraved arabesques originate from. The rich ornaments are highlighted with gold inlays and continue in the stock carvings.



Mythologic themes are part of this rich ornament engraving of a TakeDown Ulrich. The bolt handle is adorned by a golden Helios, the sun god.



Breathtaking and inspired by the love of nature, a master engraving perfectly complements the artistic work of the gunsmith. Exquisite stock woods bear witness to the process of becoming and growing in wild nature.

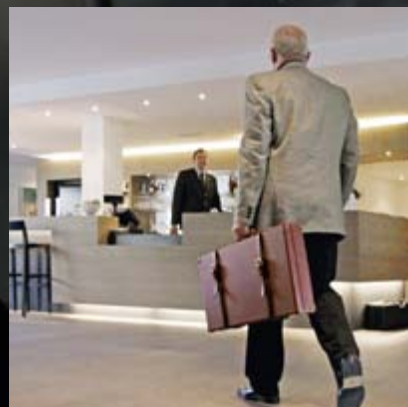


The TakeDown Ulrich "Prinzregent" is inspired by the mountain hunt. Chamois and wood grouse are impressively put into focus.

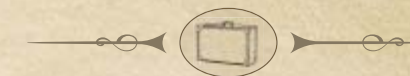


The golden autumn leaves of the Taiga were the inspiration to create the TakeDown Ulrich "Russian Autumn Leaves" with deeply engraved leaf arabesques as well as leaves and fruits from shrubs inlaid in different shades of gold.

MAKURA RIFLE CASE *A classy travel accessory*



5 MAKURA "Luxus" rifle case
It is included in the delivery of every TakeDown Ulrich, but is also available separately. The case is prepared to be locked with standard padlocks.
LxWxH: 83 x 25.5 x 11 cm



No one would suspect that your elegant case contains a hunting rifle, as the TakeDown Ulrich can be stowed so compactly, that the suitable rifle case is not bigger than a briefcase.

MAKURA "Exclusiv" leather rifle case
Elegant appearance: hand-made cognac colored leather, precious metal fittings, 2 locks:
1A for a stripped down TakeDown with rifle scope. Separate accessory compartment. LxWxH: 72 x 34 x 9.5 cm
1B for a stripped down TakeDown Ulrich, 2 rifle scopes und 2 forearms. Several compartments for small items and an accessory compartment in the cover.
LxWxH: 78 x 45 x 10 cm

MAKURA Spalmato rifle case
Spalmato has the feel of leather, but hardly is water sensitive. Classy in dark green with classic leather case edges, three combination locks.
2A for a stripped down TakeDown Ulrich with rifle scope, 1 open and 1 closed accessory compartment. LxWxH: 76 x 31 x 9 cm.
2B for a stripped down TakeDown Ulrich with additional forearm, 2 rifle scopes. 2 open and 2 closed accessory compartments.
LxWxH: 78 x 45 x 10 cm

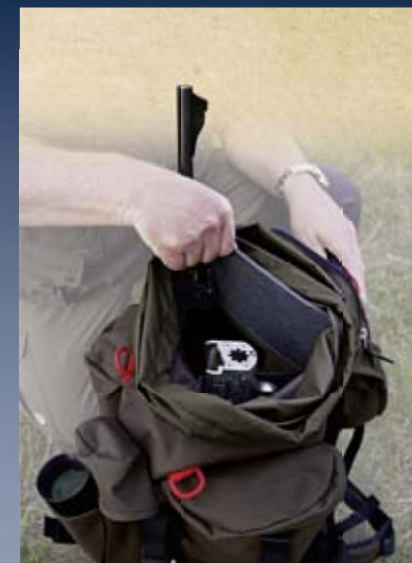
MAKURA "Luxus" rifle case
Shockproof synthetic case in anthracite with leather edgings, 3 combination locks.
3A for a stripped down TakeDown Ulrich and rifle scope, open accessory compartment. LxWxH: 79 x 30 x 9 cm
3B for a stripped down TakeDown Ulrich with 2 rifle scopes and additional forearm, compartment separation, open accessory compartment. LxWxH: 90 x 28 x 15 cm

4 MAKURA Alu rifle case
Relief aluminum with re-inforced aluminum frame. 2 locks. Thanks to the soft foam lining, the design of the inside compartments can be adjusted individually. LxWxH: 76 x 31 x 11 cm

THE MAKURA MOUNTAIN BACKPACK *Compact, comfortable and well-organized*



The MAKURA mountain backpack is a model of success. Countless customers voted the backpack one of the best hunting backpacks of all times in different online forums. In doing so, it was given the nickname "Saving" Backpack – as it is predestined for the saving of hunted down game thanks to its integrated game transportation cape.



The stripped down TakeDown Ulrich comfortably fits in the backpack. The seat mat is stowed in the back compartment.



The backpack is covered with the game transportation cape, so that the hunted down game can easily be fixed with the red strap system.



A hunting day in the mountains is particularly challenging. The hunter needs maximum freedom of movement and yet has to carry along all equipment he needs for one or two days. Exactly for this purpose, the MAKURA AG developed the TakeDown Ulrich mountain backpack, exclusively manufactured by the backpack specialist Deuter.

A compact mountain backpack should not be wider than the back. The MAKURA AG knows the needs of mountain hunters and what makes up an excellent backpack:

- Relieving, anatomic carrying system with particularly wide, padded straps and soft edgings
- Removable hip carrying strap system
- Easy adjustment to any back length
- Padded, lateral outside pockets for the rifle scope
- Noiseless quick-release fasteners
- Slings and clasps to fix the cape or a blanket
- Document compartment in the cover
- Rain-protection cover
- Seat mat in the back compartment
- Volume: 38 l

A particular highlight:

The hunted down game is transported on top of the backpack. Thanks to the game transportation cape, hunter and backpack thus are optimally protected against dirt. The game transportation cape is attached to the carrying system, while the game is tied up with the red strap system. The hood protects the hunter's head and neck. The game transportation cape is washable and can be stowed away after drying in the outside cover compartment of the backpack. It is also available separately.



The South African knife maker Arno Bernhard exclusively manufactures these knives for MAKURA. The blades are made of best 12C27 and N670 steels or of damask steel.

The grip plates made of Turkish Walnut stock wood and rare, extremely hard desert ironwood gain even more character over the years. The continuous tang and the free-hand hollow ground give evidence of the excellent knife manufacturing.
All knives come with a premium sheath made of brown calfskin in a noble cardboard can.

Hunting knife "Racoon"
Blade length: 9 cm. Overall length: 18 cm
1A Blade: N670 steel
1B Blade: 12C27 steel

Hunting knife "Wolverine"
2A and **2B** Blade: N670 steel, 10.5 cm
Overall length: 21 cm

Hunting knife "Duke"
3A and **3B** Blade: damask steel, 11 cm.
Overall length: 21.5 cm

Hunting knife "Hippo"
Blade: 12.5 cm, overall length: 24 cm
4A Blade: N670 steel,
4B and **4C** Blade: damask steel

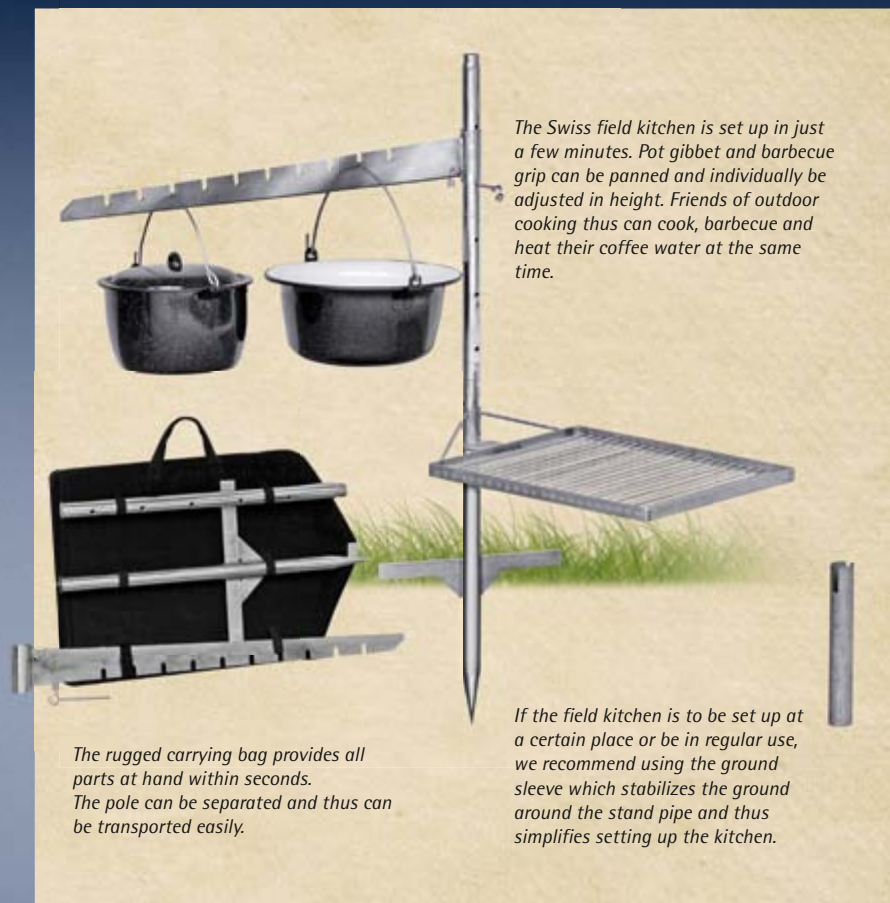
5 Hunting knife "Panther"
Blade: 12C27 steel, 10 cm.
Overall length: 19.5 cm

6 Hunting knife "Fox"
Blade: 12C27 steel, 9.5 cm.
Overall length: 18.5 cm

7 Hunting knife "Oryx"
Blade: 12C27 steel, 10.5 cm
Overall length: 20 cm

8 Hunting knife "Lynx"
Blade: 12C27 steel, 11.5 cm
Overall length: 21 cm

THE SWISS FIELD KITCHEN™ *The multi-functional outdoor barbecue and camp hearth*



Can you imagine something better than sitting around a fire with friends and eat hunted down game or fresh fish?

Enjoy simplicity combined with the comfort of a modern kitchen and prepare delicious food:

The Swiss Field Kitchen™:

- Premium handwork
- Indestructible, solid and lightweight at the same time
- Made of stainless steel
- Easy to clean
- Easy to transport
- Separable standpipe
- Optimal temperature regulation: barbecue grid and pot gibbet are adjustable in height and pivotable when cooking or grilling
- Barbecue grid and pot kit are food-safe
- 10 year warranty
- Incl. carrying bag
- Incl. ground sleeve
- Pot kit (threepart) separately available



The stand pipe is pushed into the ground with the cone end until the T-piece is stuck and points with one side in the direction of the fireplace.



The barbecue grid is fitted and fixed at the preferred height by using the metal splint.



The pot gibbet is fixed the same way. The pots can now be mounted at any desired position.



Where there is room to work meticulously, the best ideas can be put into practice.

And this is also where a small manufactory is one step ahead of any big company, by following the simple principle "class instead of mass".

People have long since been used to order goods with manufacturers of mass products, to compare prices on the internet and to make their "bargain". This may often be a good thing, however, the perception and appreciation of hand-made, individual products seem to fade. Yet when it comes to hunting, nobody likes to compromise and every hunter knows: no one hunts like the other.

When Manfred Treutler asked his gunsmith Markus Ulrich some years ago to convert his rifle into a safely working "real" TakeDown, he made it for the reason, that none of the mass-produced rifles satisfied him in terms of handling and reliability. The result of Markus Ulrich's ingenuity however fascinated him and gave Manfred Treutler the impulse to found the MAKURA AG. Being a small, fine think tank, it dedicates itself to individual manufacturing in high-quality handicraft for those hunters, setting their individual standards of value.

The next huge success was the development of thumbhole stocks for hunting rifles. Before, nobody recognized the potential of the thumb hole for hunting. Only Markus Ulrich knew how to design a thumbhole stock that combined both hunting aesthetics and ergonomics in such a graceful way.

The question "Can we improve this or make it different?", is our driving force. This is why we warmly welcome all, who bring in their own personal ideas or their own craftsmanship. And this is also how, for example, the hand-forged hatchet became part of our product range – simply, because it is unique.

MAKURA: Fresh ideas, Swiss precision.



Master gunsmith and master stock maker Markus Ulrich (left), graduate economist Manfred Treutler (middle) and wood specialist Paul von Rickenbach (right) perfectly complement one another.



The production site of the MAKURA AG in Muotathal near Schwyz.

The MAKURA hunting hatchet

This hand-forged tool manufactured by a Bavarian master smith is perfectly balanced and immediately turns the user's force into a clean cut. The razor-sharp blade made of C60 steel is protected by an exclusive protective cap made of calfskin,

which is handcrafted by a Swiss master saddler.



Weight: approx. 1150 g.
Length: approx. 38 cm
Shaped Hickory shaft.



When purchasing the wood for the gun stocks, the buyer's sense of proportion and material is paramount for the future processing.



The stock wood warehouse is a true "treasury", that is rich in precious walnut tree woods.



New, premium design products and noble commodities are made of stock wood residues.



Wood care kit

It takes about 500 years until a walnut tree in Turkey and its neighboring countries can be harvested. The government licenses are strictly limited and the transport from remote regions to the specialized sawmill is laborious. We think: such a valuable present of nature requires respectful handling.

Experienced specialists decide, in which angle the branch of a centuries-old walnut tree has to be sawn. This may lead to unpleasant surprises, because during the process of rooting, stones can grow in or hollow spaces are formed. Thus not only whole parts of the expensive wood may turn out to be useless, but also considerable problems when sawing are caused. The plates for the gun stocks that are produced have to have a thickness of at least 60 mm. This consequently is the reason, why exquisite stock wood cannot be cheap.

Cuttings, that are produced when processing the stock wood blank, are far too valuable for us to be thrown away. Perfectly matching residues are selected and skillfully glued, so that premium individual pieces made from stock wood are manufactured in our workshops. Yet, they need as much skill and experience in processing as our oil stocks:

With grinding paper in different, decreasing grain sizes, we grind, oil and dry again and again, until the surface is handy and has the touch and feel of velvet. Eyecatching highlights are for example the massive stock wood tables or the artistically crafted SolidWood bowls which we offer in different sizes.

Whether gun stock, knife handle or objet d'art – that your wood preserves its mysterious glow, a wood care kit is included in the scope of delivery. In addition, you can reorder our premium stock care, with which we ourselves refine the precious wood.



New Zealand



Nunavut/Yukon



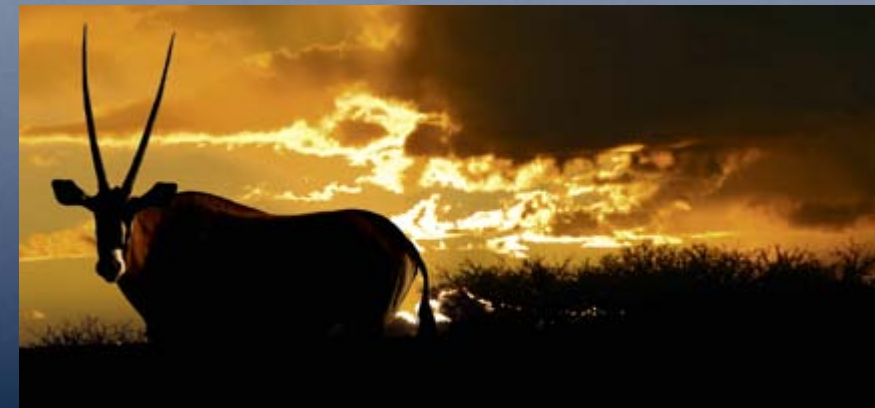
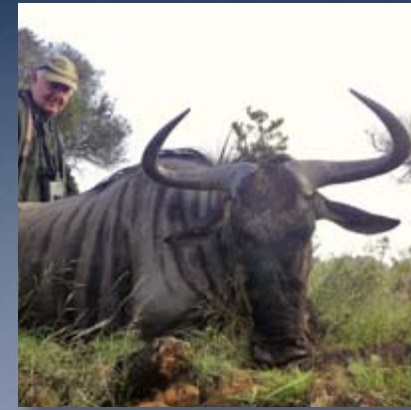
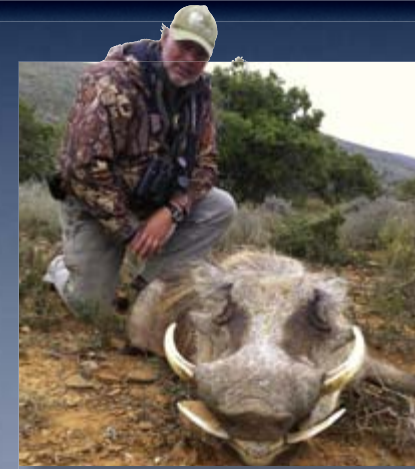
Those hunters having particular demands go beyond the boundaries of their own hunting territory. This is why we meet them all over the world and exchange the best addresses for perfect hunting travels with them.

Our own hunting activities take us to Argentina, Canada, Alaska, Kamtchatka, Romania, South Africa, Namibia and New Zealand. Hunting the mysterious Tahr on the southern island of New Zealand was one of the most extraordinary hunting experiences for us. On the polar circle we hunted the musk ox, a species that seems to originate from a long-gone time. We are very close to those hunting organizers who have exceeded our expectations by far. If you are planning a hunting trip yourself, we are happy to share our best tips with you and also hand on field reports of other hunters, with whom we are in regular contact. Many outfitters worldwide offer by now the possibility to carry the TakeDown Ulrich or test Success stocks. If you desire, we will be pleased to support you in organizing your hunting trip.





South Africa, Zimbabwe, Namibia



When returning from their safari with our partners in South Africa, many internationally experienced hunters are very impressed. One feels reminded of the times of Hemingway or Ruarks, as this safari comprises intensive stalking and is guided by a Professional Hunter who is accompanied by a tracker.

Hunting amidst almost untouched nature is a real highlight for many hunters coming from Europe. Because where else can you be on the road for days without coming across a human habitation? Here, in the southern part of Africa you will find everything in abundance: strong trophies, the country's vastness and the campfires in the camp or in the luxury lodge attract likewise.

Discover the advantages of a TakeDown Ulrich, when stalking over far distances or rely on the calm shooting characteristics of your Success thumbhole stock on long shooting distances. We are looking forward to handing our experiences on and are happy to contact our South African partner for you, true to the motto: Do not keep something good just to yourself.





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